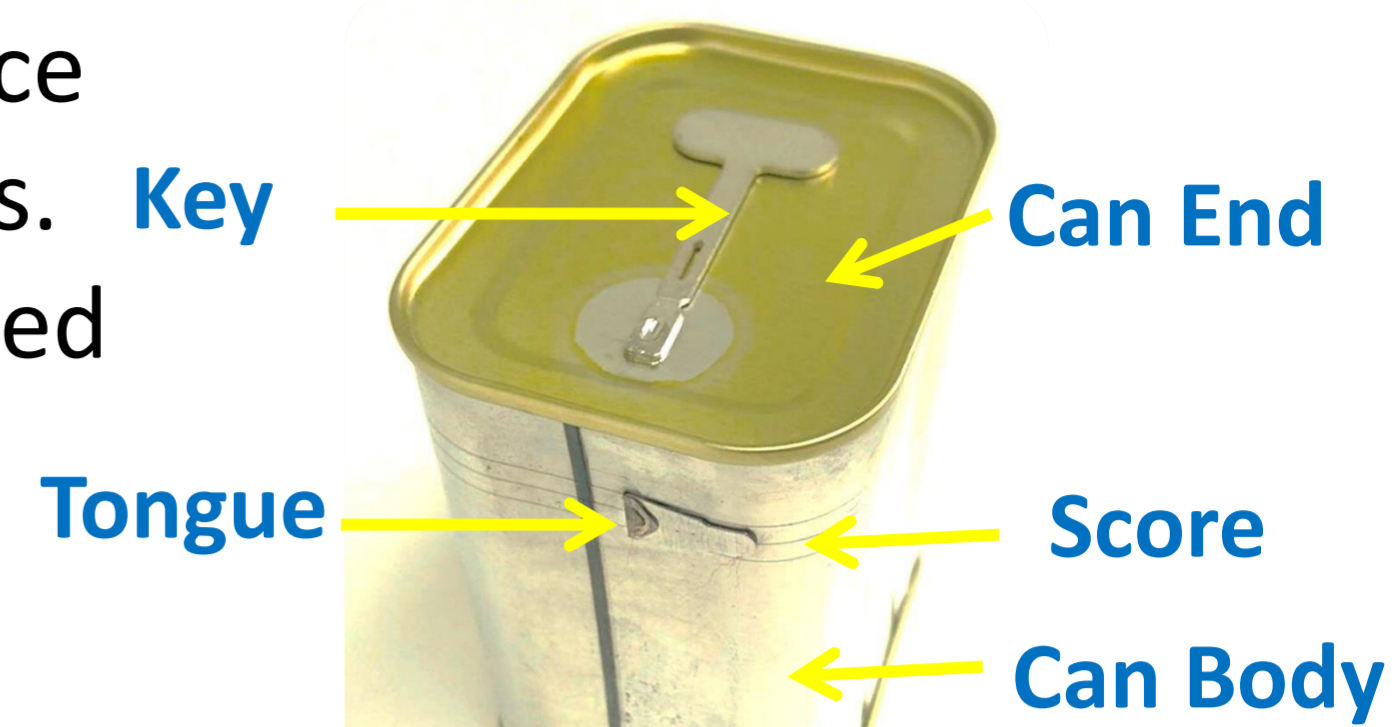


Cans with “key winding opening” were one of the first convenience features on packaging and have been in use for the past 100 years. They have proved extremely convenient as the cans may be opened with minimal effort; without a can opener, knife or other utensil.

The correct opening procedure must be used and care must be taken to ensure that the sharp edges do not cause injury.



Photograph of a rectangular meat cans showing the important features used in opening

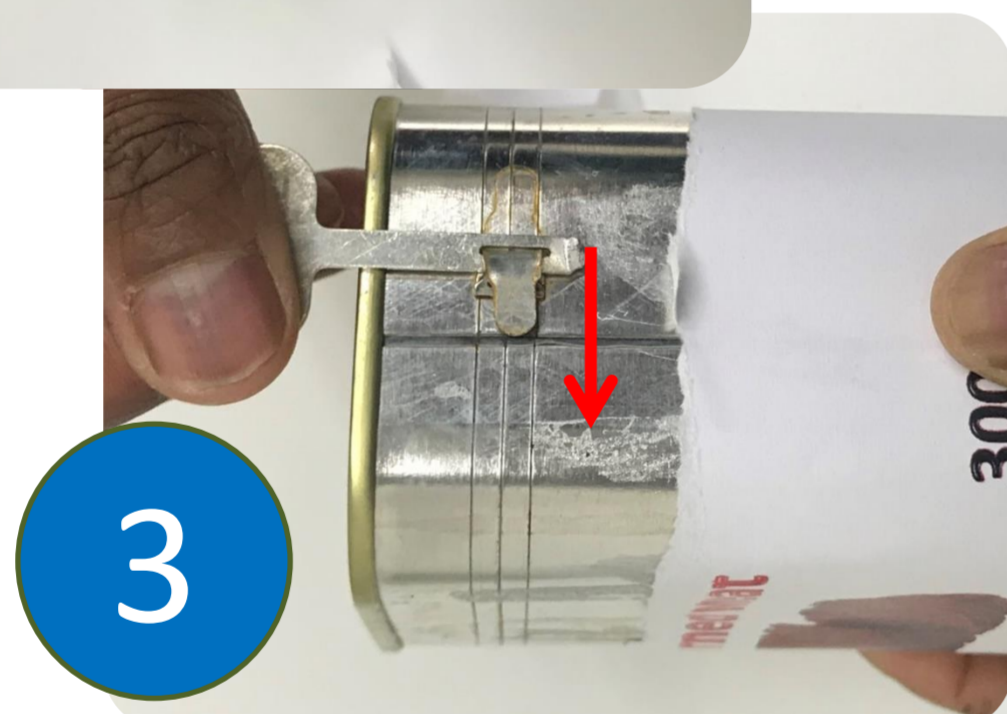
5-Step Process



1. Take the key off the end by lifting it at 90° or more and breaking it off the end panel.



2. Tear the label to find the tongue and lift the tongue so as to gain access.



3. Thread the tongue into the slot in the key and secure. Open in the direction of ↓.



4. Twist the key to break the score. Continue twisting until the entire circumference is broken.



5. Lift the end panel off the can completely taking care not to cut yourself the sharp edges of the end and can body.